



Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
Solid Lumber	Soft Maple 8/4 1.5"	6 x 96 x 1.5	-	-	-	23.9583	76.0417

Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
1	Front Left Leg	Assembly	Assembly	1 1/2 x 23	1 1/2 x 23
2	Front Right Leg	Assembly	Assembly	1 1/2 x 23	1 1/2 x 23
3	Rear Left Leg	Assembly	Assembly	1 1/2 x 23	1 1/2 x 23
4	Rear Right Leg	Assembly	Assembly	1 1/2 x 23	1 1/2 x 23

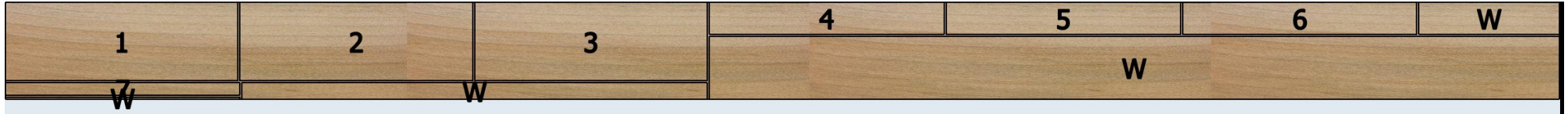


Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
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Solid Lumber	Soft Maple Panel 3/4	48 x 96 x 0.75	-	-	-	16.4849	83.5151
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Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
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1	Top	Assembly	Assembly	16 1/4 x 18 1/2	16 1/4 x 18 1/2
2	Left Side	Assembly	Assembly	12 3/4 x 18	12 3/4 x 18
3	Right Side	Assembly	Assembly	12 3/4 x 18	12 3/4 x 18



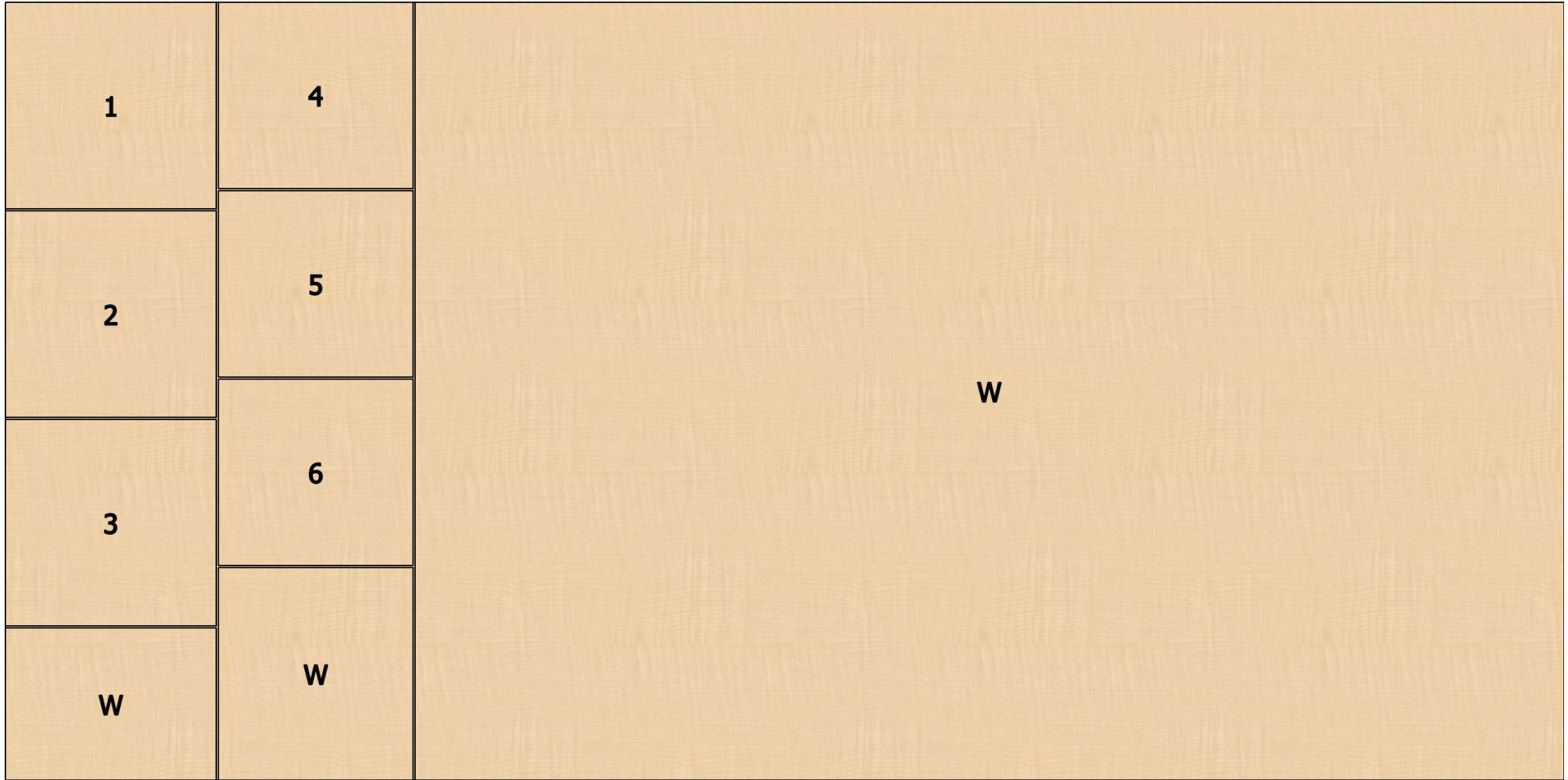
Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
Solid Lumber	Soft Maple 3/4	6 x 96 x 0.75	-	-	-	53.4912	46.5088

Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
1	Drawer Face	Drawer 1	Drawer 1	4 7/8 x 14 3/8	4 7/8 x 14 3/8
2	Drawer Face	Drawer 3	Drawer 3	4 7/8 x 14 3/8	4 7/8 x 14 3/8
3	Drawer Face	Drawer 2	Drawer 2	4 7/8 x 14 3/8	4 7/8 x 14 3/8
4	Divider Front Board	Drawer Divider 1	Drawer Divider 1	2 x 14 1/2	2 x 14 1/2
5	Divider Front Board	Drawer Divider 3	Drawer Divider 3	2 x 14 1/2	2 x 14 1/2
6	Divider Front Board	Drawer Divider 2	Drawer Divider 2	2 x 14 1/2	2 x 14 1/2
7	Front Frame	Assembly	Assembly	3/4 x 14 1/2	3/4 x 14 1/2

1	4	5	6	7	8	9	W
2	W						
3							
W							

Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
Solid Lumber	Poplar 3/4	8 x 96 x 0.75	-	-	-	30.8594	69.1406

Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
1	Divider Right Board	Drawer Divider 3	Drawer Divider 3	2 x 12 1/2	11 1/2 x 2
2	Divider Left Board	Drawer Divider 3	Drawer Divider 3	2 x 12 1/2	11 1/2 x 2
3	Divider Right Board	Drawer Divider 2	Drawer Divider 2	2 x 12 1/2	11 1/2 x 2
4	Divider Left Board	Drawer Divider 1	Drawer Divider 1	2 x 12 1/2	11 1/2 x 2
5	Divider Right Board	Drawer Divider 1	Drawer Divider 1	2 x 12 1/2	11 1/2 x 2
6	Divider Left Board	Drawer Divider 2	Drawer Divider 2	2 x 12 1/2	11 1/2 x 2
7	Divider Rear Board	Drawer Divider 2	Drawer Divider 2	2 x 14 1/2	2 x 14 1/2
8	Divider Rear Board	Drawer Divider 3	Drawer Divider 3	2 x 14 1/2	2 x 14 1/2
9	Divider Rear Board	Drawer Divider 1	Drawer Divider 1	2 x 14 1/2	2 x 14 1/2



Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
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Sheet Goods	Birch 4x8 1/4"	48 x 96 x 0.25	-	-	-	19.7754	80.2246
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Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
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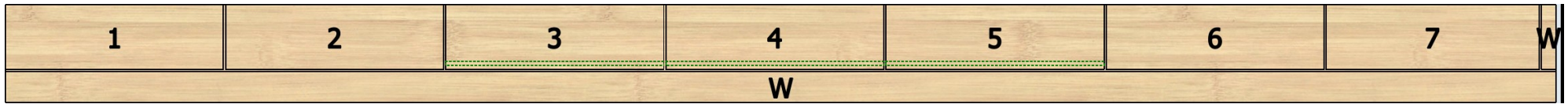
1	Drawer Bottom	Drawer 1	Drawer 1	12 3/4 x 13	12 3/4 x 13
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2	Drawer Bottom	Drawer 3	Drawer 3	12 3/4 x 13	12 3/4 x 13
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3	Drawer Bottom	Drawer 2	Drawer 2	12 3/4 x 13	12 3/4 x 13
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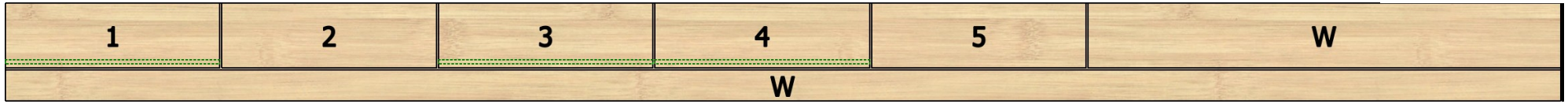
4	Divider Ply	Drawer Divider 1	Drawer Divider 1	11 1/2 x 12	11 1/2 x 12
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Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
5	Divider Ply	Drawer Divider 2	Drawer Divider 2	11 1/2 x 12	11 1/2 x 12
6	Divider Ply	Drawer Divider 3	Drawer Divider 3	11 1/2 x 12	11 1/2 x 12



Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
Solid Lumber	Poplar 1/2"	6 x 96 x 0.5	-	-	-	65.4514	34.5486

Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
1	Drawer Box Front	Drawer 1	Drawer 1	4 x 13 1/2	4 x 13 1/2
2	Drawer Box Front	Drawer 3	Drawer 3	4 x 13 1/2	4 x 13 1/2
3	Drawer Back	Drawer 1	Drawer 1	4 x 13 1/2	4 x 13 1/2
4	Drawer Back	Drawer 2	Drawer 2	4 x 13 1/2	4 x 13 1/2
5	Drawer Back	Drawer 3	Drawer 3	4 x 13 1/2	4 x 13 1/2
6	Drawer Box Front	Drawer 2	Drawer 2	4 x 13 1/2	4 x 13 1/2
7	Drawer Left Side	Drawer 1	Drawer 1	4 x 13 1/4	4 x 13 1/4



Material Type	Material	Material Size	Supplier	Manufacturer	Cost per Unit	Used (%)	Scrap (%)
Solid Lumber	Poplar 1/2"	6 x 96 x 0.5	-	-	-	46.0069	53.9931

Part #	Part Name	Assembly	Container	Cut Size	Nominal Size
1	Drawer Right Side	Drawer 2	Drawer 2	4 x 13 1/4	4 x 13 1/4
2	Drawer Left Side	Drawer 2	Drawer 2	4 x 13 1/4	4 x 13 1/4
3	Drawer Right Side	Drawer 1	Drawer 1	4 x 13 1/4	4 x 13 1/4
4	Drawer Right Side	Drawer 3	Drawer 3	4 x 13 1/4	4 x 13 1/4
5	Drawer Left Side	Drawer 3	Drawer 3	4 x 13 1/4	4 x 13 1/4